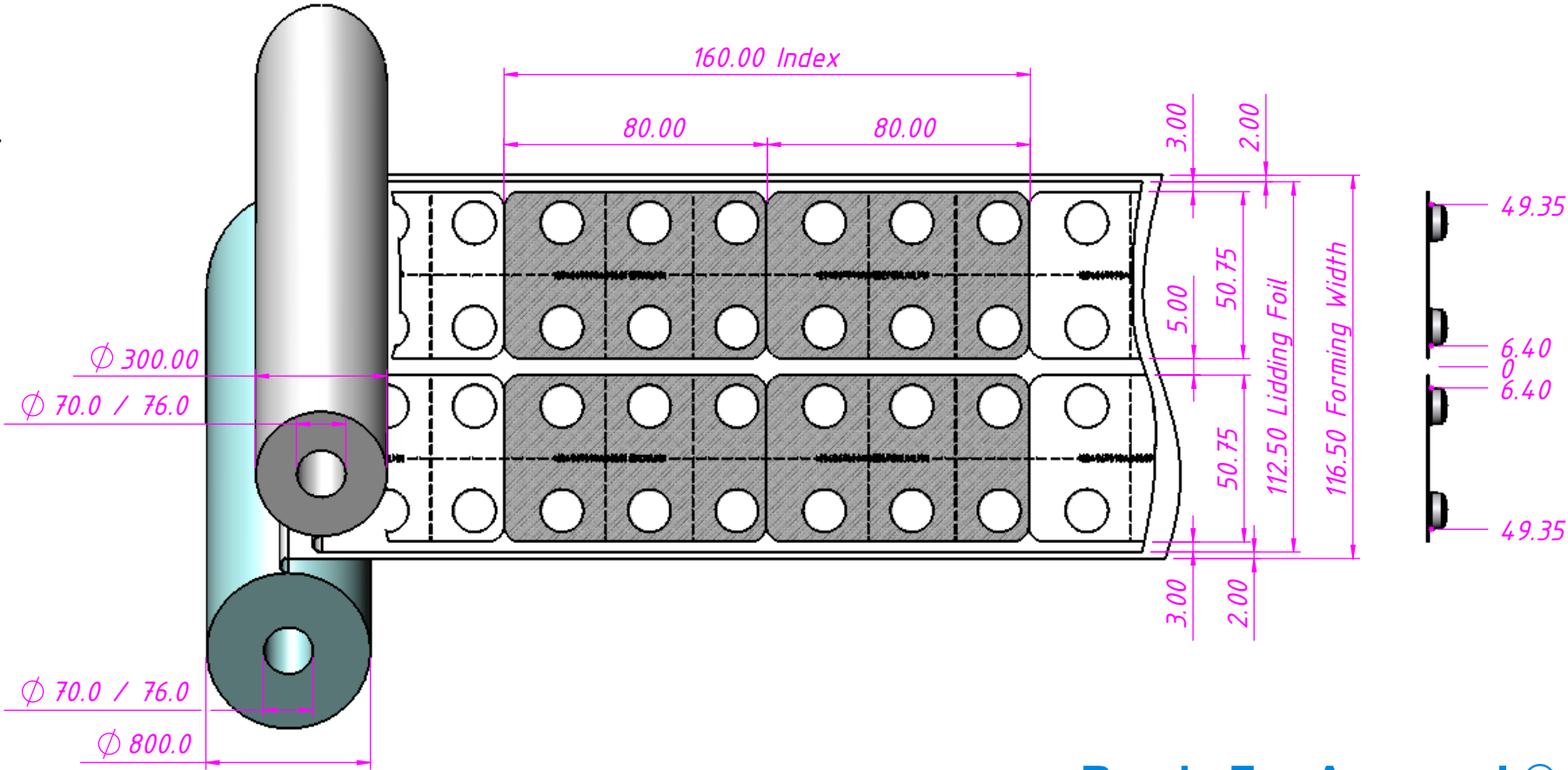
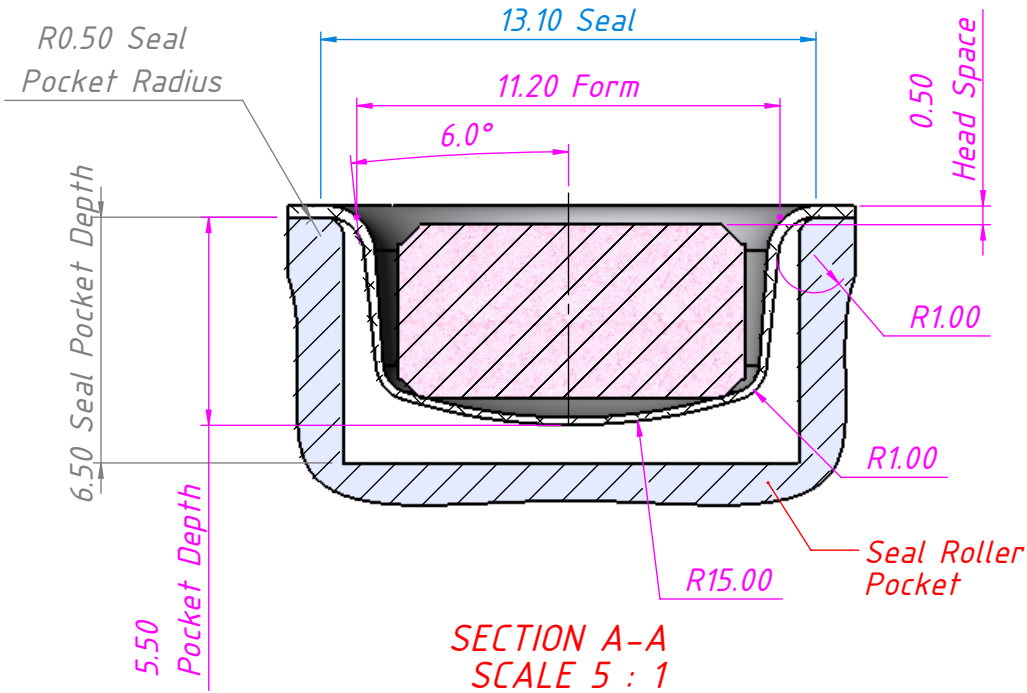
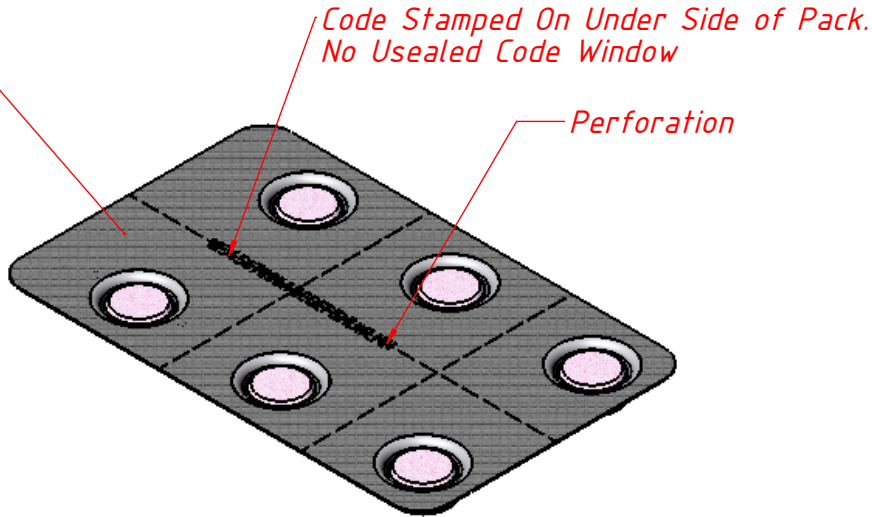
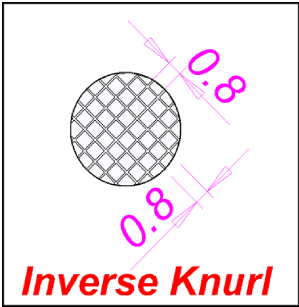
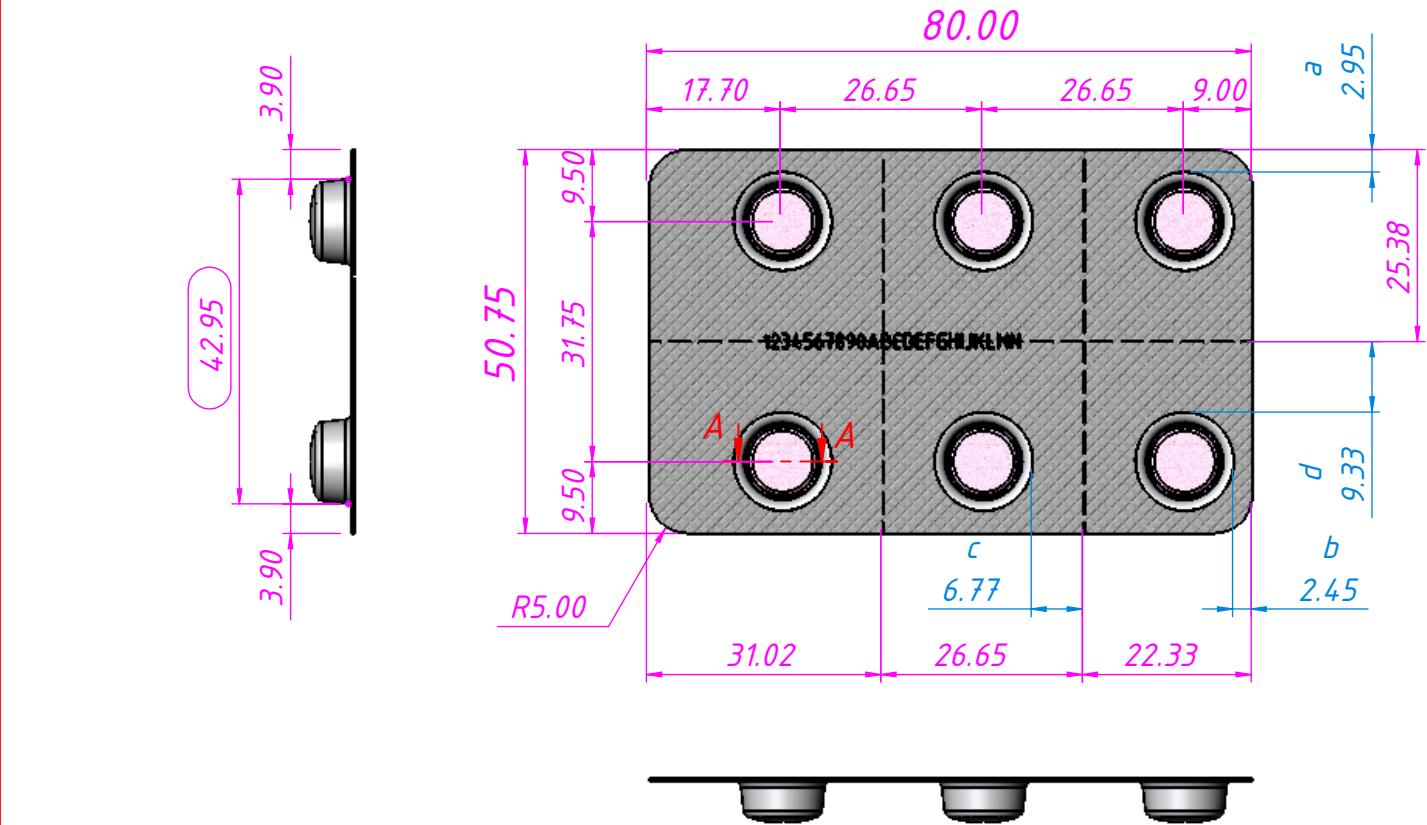
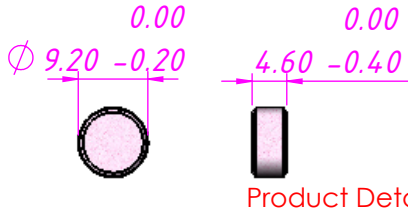


	Minimum Sealing Dimension	mm
a	Pocket To Top & Bottom Edge	2.95
b	Pocket to Right & Left Edges	2.45
c	Pocket to Vertical Perforation	6.77
d	Pocket to Horizontal Perforation	9.33

REVISIONS			
REV.	DESCRIPTION	DATE	Drawn By



Notes: All dimensions in mm
Forming material: Aclar (300µm)
Lidding material: Alu (20µm)



Feeding system: Dedicated New Vertical Feeder		WEB TRAVEL DIRECTION 		Pag. 1 of 1
Guiding: Dedicated New Guide Tracks				Date
Perforation Details: Share Existing Perforation Tool		Approved		
Cutting Details: Share Existing Punch Tool		Drawn by	A. Keane	13/07/2009
		Checked by	F. Mackay	13/07/2009
Sealing details: Dedicated New Seal Tools Required		www.ppc.ie Tel: +353-1-4513411 Fax: +353-1-4521479		
DWG. NO.	6544	 PPC prodieco pharmaceutical components Drawing Not For External Distribution without consent of Prodieco Ireland		
Customer	Novartis New Jersey			
Machine	Bosch TLT1400			
Product	Coartem DT F5, 6's			